

HP TRIMOFIN 55 NEAT CUTTING FLUIDS

DESCRIPTION

Staining EP type straight cutting oil containing active sulphur and chlorine fortified with oiliness additives possessing medium viscosity.

APPLICATION AREAS

Medium viscosity oil specially developed for heavy duty applications like gear hobbing, thread cutting etc. The oil is also suitable for all machining operations on high tensile steels and for less severe operations on stainless and shear resistant alloys.

PHYSICO-CHEMICAL PROPERTIES

PROPERTIES	TYPICAL VALUES
	HP TRIMOFIN 55
Kinematic Viscosity @ 40 °C, cSt	32-42
Flash Point °C, (COC), Min	160
Colour, Astm, Dilute, Max	8
CONTAINS	
Inactive Sulphur	No
Active Sulphur	Yes
Chlorine	Yes

PERFORMANCE BENEFITS

- Excellent heat removal properties
- Excellent EP properties
- Superior wettability